

# **Inverted Metallurgical Microscope with Infinity Optical System**



iMet-R330 inverted metallurgical microscope adopted high quality infinity optical system, and equipped with bright and dark field long working distance, infinite plan achromatic objective objectives, multi-optical system designed to support both binocular tubes observation and digital camera devices observation.

iMet-R330 inverted microscope can be widely applied for studying the microstructure of metal; It can conduct observation and photography in bright field, dark field, polarized light, differential interference. But also simultaneously measured and analyzed when it was equipped with special software.

# **Standard Delivery:**

Eyepiece	WF10X/22
	DE10X/20
Objectives (Equipped with bright & dark field objectives)	PL L5X/0.12 BD / WD:10mm
	PL L10X/0.25 BD / WD:10mm
	PL L20X/0.40 BD / WD:5mm
	PL L50X/0.70 BD / WD:1.3mm
	PL L100X/0.90 BD / WD:0.7mm
Eyepiece tube  Focus system	Binocular, Inclination angle is 30deg
	Interpupillary 48mm-75mm
	Splitting ratio: Observation 80%,Photo 20%;
	Coaxial coarse/fine focus, with tension adjustable-minimum division
	Travel (From stage to focus plane ):upward 1mm,
Nosepiece	Quintuple(Backward ball bearing inner locating)
Mechanical Stage	Travel Range: 40×40mm; Size: 226×178mm
Illuminator	12V/50W Halogen Lamp Center and Brightness adjustable
	Polarizer and analyzer
	DIC
Color Filter	Built-in Green, Blue, Yellow, Gray and ground glass

# Image Analysis Software META VISION

# **Applications:**

META VISION is an advanced metallurgical software, and suit a wide range of metallurgical applications with utmost metallurgical analysis & investigations. It is user friendly & very convenient to other equivalent metallurgical software.

# **Functions:**

- (A) Image Editing & View;
- (B) Morphometry Measurement;
- (C) Image Processing;
- (D) Routine Filters;
- (E) Special Filters;
- (F) Edge Detection.

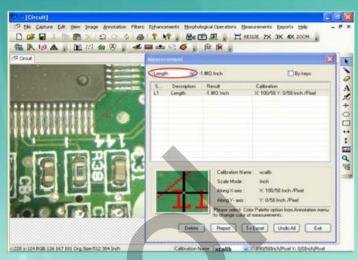


Image Analysis Software META VISION (433-101)

# Features:

META VISION is suitable for a wide range of Image Analysis functions and the prominent functions are described hereunder:

#### 1. Calibration:

- a) Special calibration, with Japanese test slide JIS (0.01mm);
- b) Area by enclosed line controlled by four arrow keys available on keyboard arrows with zoomed Preview.

#### 2. Count & Classification:

Identification of objects in an image, count them, obtain several features measurements. Objects identification by user or automatically. User defined classification on basis of size and intensity.

#### 3. Threshhold Practical Measurement:

Manual, auto bright and auto dark methods to identify Intensity range defined object to be measured. Various calculations & measurements available for selected particle are: dimensions, area, parameter feret, length, thread length, thread & fiber width,

## 4. Morphometery Measurements:

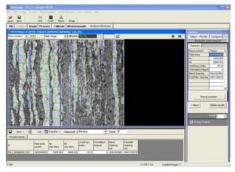
Line measurements for distance, length, width perimeter, angle, three point radius. Roundness, shape, orientation, elongination, equal circular diameter, equal sphere volume.

#### 5. Locational Analysis:

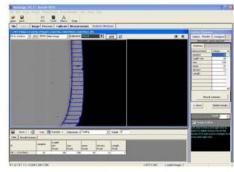
Centroid X, Centroid Y, Major X1, Major X1, Minor X1, Minor X1, Major X2, Major X2, Minor X2, Minor X2, Box X2, Box X2, Box X2 & Box Area.

#### 6. Phase Analysis:

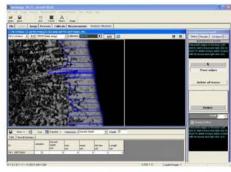
Measure area fraction & volume fractions. Identify multiple phases with Micro structure. Also delinate phase from the histogram as per ASTM standard E562 & E1245.SS.



Measure carbide banding levels according to ASTM E1268



Measure cross sectional thickness according to ASTM B487

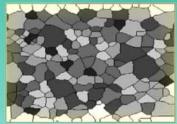


Measure Decarb Depth according to ASTM E 1077

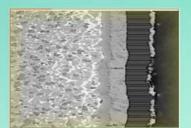








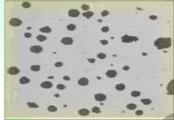
Grain Size (ASTM)



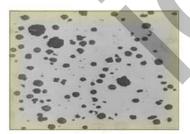
Coating Thickness



Counting



Nodularity



Porosity



Segmentation

# 7. Nodularity:

Measure Nodularity as per ASTM 247 standard. The Nodules & Flakes are separated on the basis of its shape and aspect ratio. The detail measurement of each micro structure is available for further analysis. The processed image displays non-Nodules in different color. The Nodules can be classify by its range on the basis of its size & shape.

#### 8. Porosity:

They are recognized on the basis of its intensity as per ASTM B-276 standard. The measurement of each pores displayed. The processed image displays pores in Red Color.

# 9. CoatingThickness:

This application rapidly measures the thickness or width of a coating at multiple positions along a sample as per ASTM B487 Standards. Tabulated results available for min/max and mean of width Measured at various points of sample cross section.

#### 10. Decarburisation:

Measured depth or width of decarburisation occurs as per ASTM 1077 standards.

#### 11. Grain Size:

The module analysis Grain image and measure the Grain No & Grain size using ASTM E 112 method. The option for measurement available are: 1. Manual trace; 2. Popular comparison method; 3. Quick single grain measurement; 4. ALA method; 5. Interception method. Various filters to make use defined templates. Grain boundary repair mathematical function.

#### 12. Non-Metallic Inclusion:

Measure inclusions and report ASTM E-45, E-1245 numbers, cumulative length width ratio.

#### 13. Graphic Flakes:

Graphite Flakes length, Width distribution and Percentage as per ASTMA-247-67.

#### 14.Report:

- a) Direct printout with original image, processed image & Tabular results.
- b) Export to MS EXCEL for further modifications.

